



NutriFit

Product description



Contact

Priva
Zijlweg 3
2678 LC
P.O. Box 18
2678 ZG
De Lier
The Netherlands
T +31 174 522 600
F +31 174 522 700
www.priva.nl
contact.priva@priva.nl

Article number: 3789674
Version: 01.005
Date: July 2012

© Copyright 2012, Priva B.V. All rights reserved.

No part of this publication may be reproduced, published or stored in a retrieval system without written prior permission of Priva B.V.

This publication has been developed with care. However, the products shown may differ in dimensions and design from the actual products. Priva B.V. will not accept any responsibility for damages caused by any errors or deficiencies in this publication. Priva B.V. may modify its products and the associated manuals without prior notice. Priva B.V. advises to check product, installation, hardware and if present software on irregularities.

Priva B.V. owns the patents, patent applications, trade marks or other intellectual property rights regarding the products described in this publication. With this publication Priva B.V. does not grant the use of the aforementioned intellectual property rights. Product and company names in this publication may not be used without the permission of Priva B.V.

Terms of delivery are applicable to the products described in this publication. The most recent version of these terms can be found on the web site of Priva B.V. (www.priva.nl)

NutriFit

Contents

About this product description	4
Availability	4
Documentation	4
Explanation of symbols in this document	4
Introduction	5
Accurate dosing	5
Compact design	5
Computer-operated	6
Efficient, safe and reliable	6
For each irrigation system	6
Optimal mixing	7
Environmentally friendly	7
Pumps for each situation	7
Capacity	8
System overview	9
Operating principle	12
Construction	14
Technical specifications - general	16
Technical specifications - mechanical	16
Technical specifications - electrical	18
Location and environmental conditions	19
Capabilities	20
Applications	20
Basic functions	20
Models	21
Technical specifications - process computer	22
Dosing channels	24
Technical specifications - dosing channels	24
System pumps	25
Calculating the irrigation capacity	25
Pump characteristics	26
EC sensors	30

pH sensors	31
Flow sensor (litre counter)	32
Supply water quality	33
Supply water pressure and capacity	35
Filters	36
Fertiliser supply	38
Maintenance	39
Warranty and safety	40
EC Declaration of Conformity	41

About this product description

This product description relates to the NutriFit, a compact and affordable fertiliser dosing unit. The principle, structure and operation of the dosing unit are discussed here. Use this product description to select the configuration of the fertiliser dosing unit. This product description also deals with the preconditions for installation and use of the NutriFit














Availability

This document is available in the following formats:

- as a paper document;
- as a PDF document on Dealernet AGRO of Priva: www.priva.nl.

Documentation

The following documentation on the NutriFit is available:

Document	NutriFit ISA	NutriFit HX	NutriFit Substation
product description <i>NutriFit</i>			
price list <i>NutriFit Connext, Intégro & Maximizer</i>			
price list <i>NutriFit with HX-controller</i>			
manual <i>Installing and operating NutriFit</i>			
manual <i>Operating NutriFit</i>			
reference guide <i>Update procedure NutriFit HX software</i>			

The Priva process computers to control the various NutriFit models have their own manuals, except for the process computer of the NutriFit HX. Furthermore, there are separate manuals for various system components, such as sensors.

Explanation of symbols in this document



Safety warning: danger of physical injury or damage to the product, the installation or the environment.



Caution



Information

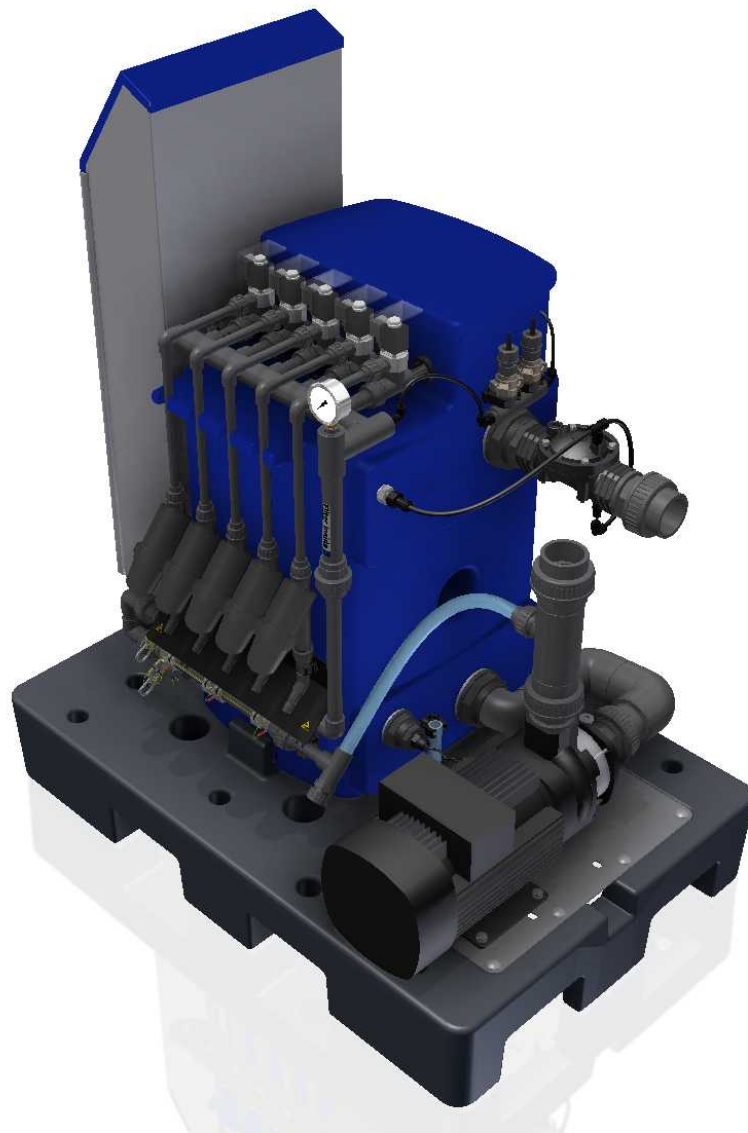


Tip

Introduction

Accurate dosing

The NutriFit is a fertiliser dosing unit for the horticultural industry which produces an optimum mixture of supply water with fertilisers dissolved in water. The NutriFit has been developed in accordance with modern industrial design methods. The result is a revolutionary and attractive dosing system at an affordable price. The NutriFit allows growers anywhere in the world to use an EC and pH controlled fertiliser dosing system.



NutriFit with Grundfos CM-25 system pump

Compact design

The NutriFit is a modular fertiliser dosing unit on a EURO pallet base of light and strong polyethylene.

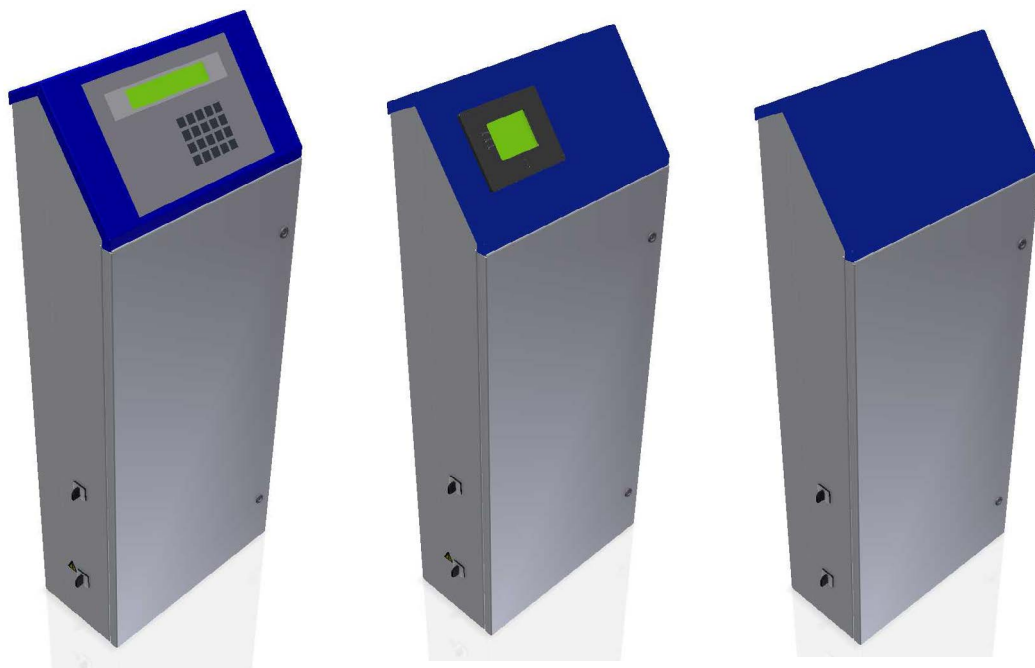
The NutriFit is modest in its dimensions, being 124 x 85 x 142 cm (LxWxH excluding packaging) and is lightweight, being 90 .. 200 kg depending on the system pump and controller.

Computer-operated

The control software controls and checks the fertiliser dosing process. Various fertiliser recipes can be entered in the software, where the EC and pH value can be set as desired.

The NutriFit computer control is available in the following designs:

1. NutriFit ISA, with integrated Priva process computer with VEGA software, equipped with an 8-line display.
2. NutriFit HX with integrated Priva Compri HX 4 computer, equipped with a graphical colour touch screen.
3. NutriFit Substation. This version is controlled remotely by a Priva process computer (Connex, Intégro, or Maximizer). Furthermore, the process computer controls other parts of the systems, such as climate control (heating and ventilation), the energy centre and CO₂ dosing.



NutriFit computer control

Left: NutriFit ISA - Middle: NutriFit HX - Right: NutriFit Substation (without built-in process computer)

Efficient, safe and reliable

The Priva process computer ensures optimum safety and control. The process computer also provides the opportunity to gather current and historical data.

The use of durable non-corrosive materials and the limited number of moving parts helps to ensure that the system is extremely reliable and requires a minimum level of maintenance.

For each irrigation system

The NutriFit can work with irrigation systems for both covered crops and outdoor crops. The NutriFit can be connected to the following irrigation systems:

- overhead irrigation systems,
- dripper systems,
- ebb and flood systems on containers and tables (only NutriFit Substation with a Priva Connex or Intégro process computer).

Optimal mixing

The NutriFit has a maximum of 5 dosing channels with which a maximum of 5 fertiliser solutions or 4 fertiliser solutions and 1 acid or lye solution can be dosed simultaneously. The dosing channels have been constructed so that they are able to dose the required solution with a high degree of accuracy. The dissolved fertilisers and the acid or lye are optimally mixed with the supply water in the compact mixing tank (net 80 l) thanks to the spray head. The result is stable, homogenous irrigation water with the desired mixing ratio for fertilisers. This water is pumped by the system pump to the crop through one or more irrigation lines and irrigation valves.

The NutriFit can be used for two fertiliser mixing principles:

- The A+B principle where equal quantities of solutions A and B are dosed. This principle is generally used for outdoor crop and substrate cultivation and for pot plants.
- The ABC principle where various fertilisers (such as nitrogen, phosphates and potassium) are dosed with adjustable ratios. This principle is often used at an international level for pot plants.

A nominal dilution of 1:100 (fertiliser:water) in the fertiliser stock tanks is assumed for both principles.

The NutriFit is provided with double EC and pH sensors to measure the conductivity (and by that the fertiliser concentration) and the acidity level of the irrigation water and to adjust it to the desired EC and pH value. This ensures optimum conditions for the plants.

Environmentally friendly

To avoid waste of valuable water and the dissolved fertilisers that it contains, the NutriFit HX and NutriFit Substation (only Connex/Intégro only) can mix drain water with clean supply water via an EC pre-control valve. This makes an average saving of 30 .. 40 % on water and fertilisers possible. At the same time, it avoids unnecessary pollution of the environment.



The EC pre-control valve, the related extra components, and the installation work must be added by the dealer or installer. Refer to System overview (page 9).

Pumps for each situation

Every NutriFit fertiliser dosing unit is fitted with a system pump. The unit is available with a range of different system pumps, depending on the water capacity, water pressure, mains voltage and mains supply. System pumps are available for a mains frequency of 50 and 60 Hz with different 3-phase mains voltages with or without neutral. System pumps of 4 kW and higher are fitted with a soft starter.

Further refer to the pump characteristics and the price list.

Capacity

Pump capacity

The fertiliser dosing unit is available with a net pumping capacity of approximately 5 to 20 m³/h, depending on the system pump used. In case of direct irrigation, this suffices for 0.5 to 2 ha.

Operating pressure

Usually, the nominal operating pressure of the system pump is 2.5 to 4.0 bar. This pressure is necessary, amongst others, to drive the venturi's in the dosing channels.



The maximum permissible pressure is 6.0 bar. In the event that a pump is installed with too high a capacity and pressure, there is a risk of leaks and damage to the fertiliser dosing unit. In addition, the electrical power consumption will be unnecessarily high.

Maximum dosing capacity

The maximum dosing capacity of the dosing channels is 300 l/h per channel at a minimum drive water pressure of 2.0 bar on the venturi. The dosing capacity is almost independent of the drive water pressure as long as it is 2.0 bar at minimum. A typical dose is 1 l fertiliser solution per 100 l of irrigation water.

To obtain a higher dosing capacity for a particular fertiliser solution, it is, of course, possible to apply multiple dosing channels for this fertiliser solution. To connect multiple dosing valves to an output of the I/O board, solid state relays must be added.

Accuracy of the dosing channel at a low dose

If the dosing with a dosing channel is less than 10 % of the maximum dosing capacity, the dosing accuracy will decrease. This is caused by the fact that the viscosity and specific mass of the fertiliser solutions, line resistance and fluid level in the fertiliser tanks plays a role at such low flow rates. In such cases, the following solutions can be applied:

- Dilute the fertiliser solution, for example so that the dosing ratio will be 2 l of fertiliser solution to 100 l of irrigation water (2:100 instead of the usual 1:100).
- Let the engineer adjust the restriction screw of the dosing valve so as to reduce the maximum capacity (a dosing channel doses accurately between 10 and 100 % of the maximum flow rate. By decreasing the maximum flow rate, the minimum flow rate is decreased as well).

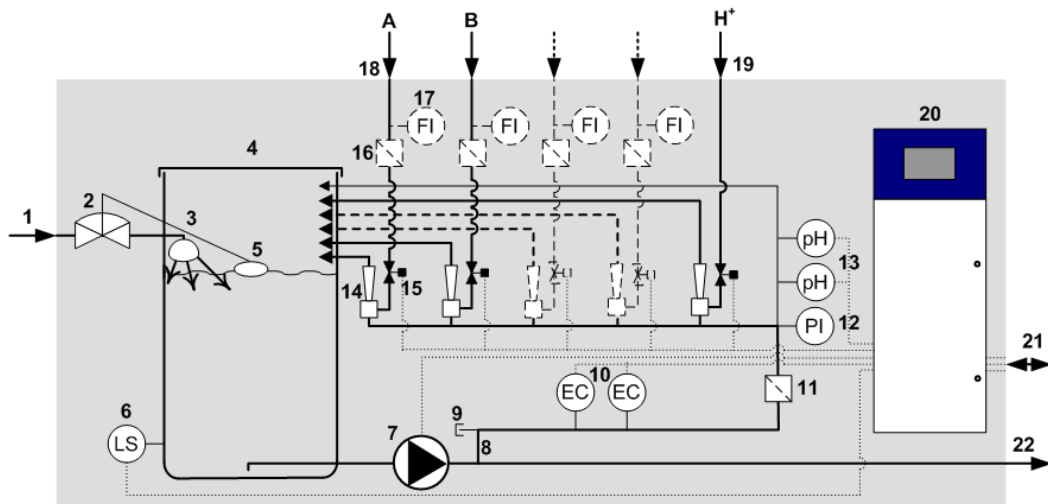
Pump capacity and volume of drive water

- A part of the capacity of the system pump is used to deliver drive water to the venturi's of the dosing channels. Therefore the net capacity of the unit is less than the gross capacity of the system pump, depending on the number of venturi's.
- The drive water flow rate also depends on the system pump pressure. At a higher pressure, the flow rate is higher. A typical drive water flow rate is 510 l/h per venturi at a system pump pressure of 3.0 bar.
- In the net capacity curves (see Pump characteristics (page 26)), the capacity of the unit (= net pump flow rate) is shown versus the pump pressure, taking into account the drive water consumption of a typical number of venturi's.

Furthermore refer to Technical specifications - general (page 16) and Technical specifications - dosing channels (page 24).

System overview

Scope of delivery



Graphic of the NutriFit

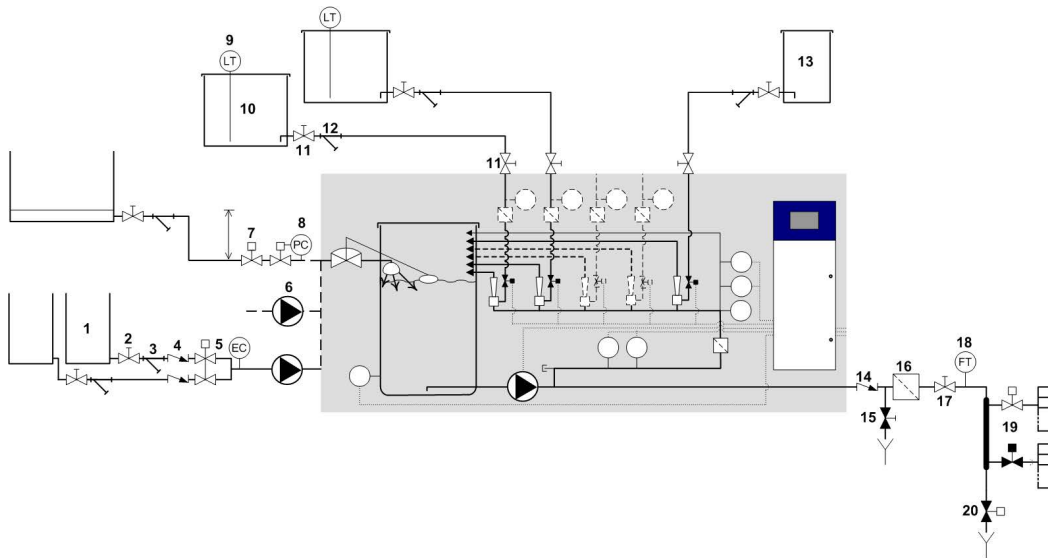
(The scope of delivery consists of the components within the grey section. The components shown with a dashed line are optional. The figure, including the numbers outside the grey section, is explained further in the chapter Operating principle (page 12)).

A NutriFit fertiliser dosing unit consists of the following components:

No. ¹⁾	Component
2	filling valve
3	spray head
4	mixing tank
5	control float
6	low level switch
7	system pump
9	drain point
10	2 EC sensors
11	dirt filter
12	manometer
13	2 pH sensor holders with pressure-resistant pH sensors
14, 15, 16 and 17	a maximum of 5 dosing channels, each with a venturi (14), dosage valve (15), filter (16, optional) and rotameter (17, optional)
20	control panel with process computer (NutriFit ISA and NutriFit HX) or without process computer (NutriFit Substation)

¹⁾Only the numbers that relate to the scope of delivery

Required components outside the scope of delivery



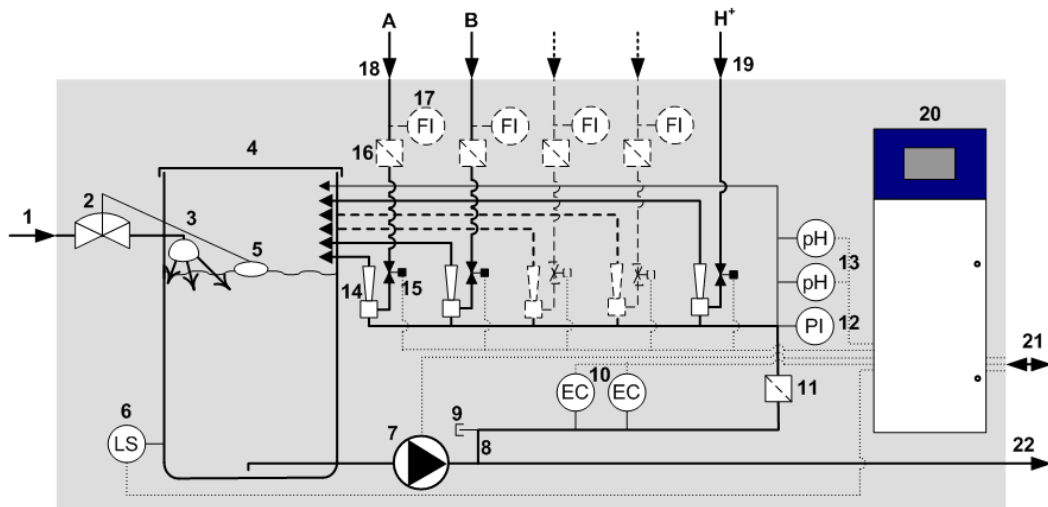
Graphic of the environment of the NutriFit

In addition to the NutriFit, other components are required in order to implement an irrigation system. Which components these are depends on the configuration of the irrigation system. Typical components include the following:

No.	Component	Explanation
Water supply		
-	pre-treatment of supply water	If the supply water contains more than 1.25 mmol/l bicarbonate, it must be pre-treated with acid (see Supply water quality (page 33)).
1 and 2	silos or tanks with manually operated valve	There can be multiple tanks or silos (1) with supply water, for instance a tank for drain water and a tank for fresh water. For maintenance or in the event of problems, make sure that the water supply can be shut off with a manually operated valve (2).
3	dirt filters or filters	Prevent blockages by installing a dirt filter or filter in the supply water line(s).
4	non-return valves in the supply water lines	If water is used from more than one tank or silo, water must be prevented from flowing from one tank to another by means of non-return valves.
5	EC pre-control or flow ratio control	On account of the high EC value of drain water, this water can only be reused as irrigation water by mixing it with fresh water (low EC value). The NutriFit HX and the NutriFit Substation (only with Connex or Intégro process computer) may control an EC pre-control valve for this purpose, based on an EC measurement of the mixed water. This EC pre-control ensures that the supply water has a constant EC value. In a similar manner, a flow ratio control may also be implemented with which water from different tanks is mixed in a specific ratio.
6, 7 and 8	supply pump and supply valve	The capacity of the supply water must be at least equal to and preferably slightly greater than the net capacity of the system pump. The pressure must be 2 - 4 bar. If the supply water does not intrinsically already have sufficient static pressure, a supply pump (6) is required. If the supply water intrinsically already has sufficient pressure, an electric supply valve (7) is required. The supply pump or supply valve may be controlled from the NutriFit. If the pressure is too high, a pressure reducing valve (8) must be installed in addition to the supply valve.
Supply of fertilisers and acid or lye		
9, 10 and 13	stock tanks for fertilisers (10) and acid or lye (13)	In the case of the A+B mixing principle, a NutriFit Substation (only with Connex or Intégro process computer) can control the dosings in such a way that the level in the fertiliser tanks falls equally ('balance level control'). For this purpose, the fertiliser tanks must be fitted with level sensors (9). See also Fertiliser supply (page 38)
11	manually operated valves	For maintenance or in the event of problems, make sure that the supply of fertilisers and acid or lye can be shut off with a manually operated valve, in any case on the side of the stock tank, but preferably also on the side of the NutriFit.

No.	Component	Explanation
12	dirt filters or filters	Although the dosing channels of the NutriFit are already equipped with a filter, it is advisable also to install a dirt filter or filter on the side of the stock tank. Preferably install extra valves to enable flushing of the filter.
Distribution of irrigation water		
-	light measurement and external start contact	The preparation of irrigation water and its distribution to the crop can be started and stopped based on various criteria. One of the possibilities is to influence the start time according to the intensity of the sunlight. A light sensor can be connected for this purpose. The NutriFit can also be (manually) started via an external start contact.
14	non-return valve	Ensure that a non-return valve is installed in the main irrigation line immediately after the dosing unit in order to prevent the return flow of irrigation water after the unit has stopped. Return flow of irrigation water to the dosing unit may give rise to blockages or flooding as a result of the mixing tank overflowing.
15 and 17	valves to enable draining	It is advisable to fit valves with which, during the adjustment of the NutriFit or in the event of problems, the irrigation water can be drained to the sewer or to a discharge tank, instead of to the crop.
16	filter	Install a sand filter or screen filter to prevent blockages in the distribution network. See also Filters (page 36).
18	flow sensor	The quantity of irrigation water to the crop can be controlled and monitored with a paddle wheel flow sensor ('litre counter'). For each valve section, a certain quantity can be measured out and the dosing control can anticipate changes in the flow, so that the desired quality of irrigation water is quickly available.
19	irrigation valves	The irrigation valves (electric diaphragm valves) can be controlled from the hardware of the NutriFit. Ensure that the flow in the various valve sections is as equal as possible and is in line with the capacity of the system pump.
20	rinse valve	The NutriFit ISA and the NutriFit Substation (only with Connex or Intégré process computer) can control an electric rinse valve at the end of the main irrigation line to flush the line in the event of a recipe change.

Operating principle



NutriFit fertiliser dosing unit diagram

(The components within the grey area are standard supplied components. Optional components are drawn with a dashed line.)

Water supply and mixing tank

The supply water line (1) is connected to the filling valve (2) of the mixing tank (4). The control float (5) controls the filling valve and keeps the mixing tank full. The supply water flows through the spray head (3) in the tank to ensure water and fertilisers up in the tank are being mixed homogeneously.

The mixing tank is equipped with a low level switch (6) that ensures that the system pump (7) stops as soon as the supply of water comes to a standstill and the pump threatens to run dry. On the mixing tank there is a removable cover that does not seal hermetically. This allows vapours to escape and air to flow in and out freely.

System pump and branch with dosing channels

The system pump pumps the irrigation water out of the mixing tank to the crop (22) and a small part to the branch (8). This branch contains 2 EC sensors (10), a drain point (9), an inline dirt filter (11), a manometer (12) and 2 pH sensors (13).

The water in the branch (drive water) flows through the venturi's of the dosing channels (14). The nozzles in the venturi's create a vacuum which sucks in fertilisers (18) and acid or lye (19). Dosing valves (15) have been installed just before the venturi's in the fertiliser lines, acid lines or lye lines. The control software controls the dosing valves pulsating on the basis of a recipe and EC and pH measurements. The open and closed time of the dosing valves determine the flow rate of fertiliser, acid or lye that on average is being dosed.

Utilization of all 5 connections on the branches is not compulsory. Afterwards not utilized connections still can be equipped with a dosing channel.

Fertiliser filters and rotameters on dosing channels

The fertiliser line of a dosing channel may contain a fertiliser filter (16) for filtering the fertiliser solution. In addition, a rotameter (17) can be present with which the fertiliser suction can be monitored and dosing valves can be adjusted. The adjustment of dosing valves is especially important for fertiliser solutions and not so much for acid or lye solutions. As a consequence of this and other factors, a dosing channel for acid and lye usually does not contain a rotameter.

Inline dirt filter and manometer on branch

The inline dirt filter (11) in the branch prevents the venturi nozzles of the dosing channels from being blocked. During maintenance or if the unit is taken out of operation for some time (in the event of frost for example), the dosing channels can be emptied through the drain point (9).

A visual check of the drive water pressure (and thus the pump pressure) can be done by means of the manometer (12) on the branch.

EC and pH sensors

The electrical conductivity (measure of fertiliser concentration) of the irrigation water is measured by means of EC sensors (10) on the branch. The pH sensors (13) measure the pH value of the irrigation water. The pH-sensors are in a sensor holder that is connected to the branch with a thin line to prevent the pump pressure from interfering.

Using 2 EC sensors and 2 pH sensors, the control software can compare the measurements of the 2 sensors. If the measurements differ too much, the control software will indicate that one of the sensors does not work (properly) and will stop the unit to prevent crop damage. While awaiting maintenance or sensor replacement carry on working with the other sensor is temporarily possible. In that case, the user himself must keep an eye on the proper functioning of the remaining sensor (otherwise crop damage may still occur!)

Cabinet

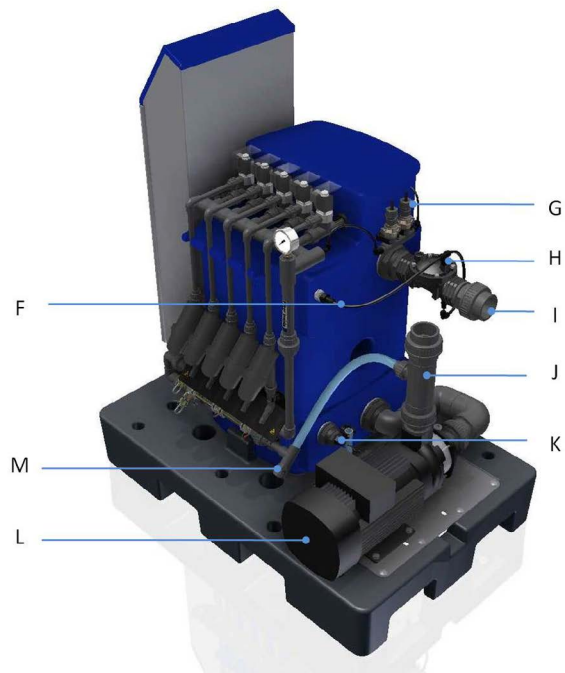
The process computer can be built-in inside the cabinet (20) or set up externally. In case of a remote process computer the unit is a substation. Then, the process computer communicates with the electrical components in the cabinet through the (Connex or Intégro) network or by means of direct connections (Maximizer). Depending on the unit model, various other connections (21) can be present in the cabinet, for example connections for mains voltage, irrigation valves, a supply valve of supply pump, a flush valve and sensors.

Construction



Front of NutriFit (Substation)

- A. cabinet
- B. manometer (with the dirt filter below it)
- C. dosing channel (in this case with filter)
- D. pallet
- E. EC sensors



Rear of NutriFit (Substation)

- F. line of control float
- G. pH sensors
- H. filling valve
- I. connection for supply line
- J. connection for distribution line
- K. low level switch (on the mixing tank with removable cover)
- L. system pump (various types/capacities possible)
- M. drain point

Technical specifications - general

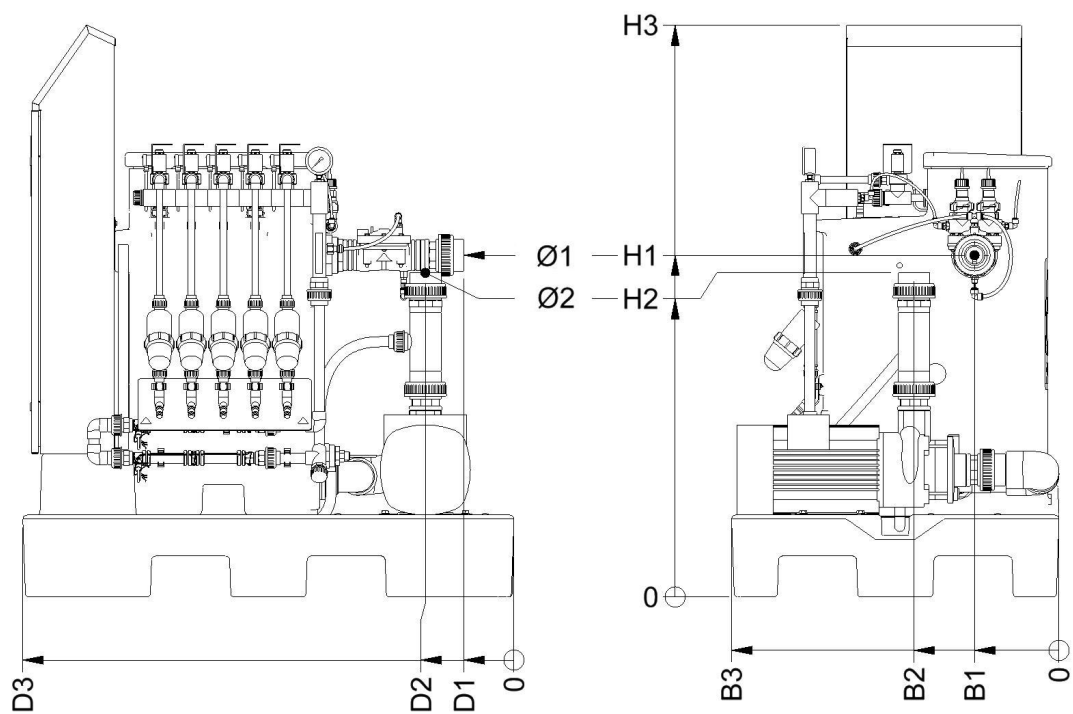
	NutriFit ISA	NutriFit HX	NutriFit Substation
Article number	depending on the model, see price list (for dealers)		
Operating principle	open mixing tank		
Fertiliser mixing principle	A + B principle (equal quantities of fertilisers) ABC-principle (adjustable ratio of fertiliser quantities)		
Irrigation capacity	5 .. 20 m ³ /h net (depending on the system pump that has been selected) 0.5 .. 2 ha with direct irrigation (depending on the system pump that has been selected)		
Possible types of dosing channels	300 l/h, with filter and/or rotameter		
Maximum number of dosing channels	4 for fertilisers and 1 for acid or lye (or for fertiliser too)		
Capacity of mixing tank	approximately 125 l gross / 80 l net		
Permissible supply water pressure	2 .. 4 bar		
System pump	In the calculation of the installation, the system pump is selected on the basis of various criteria. System pumps are available with various capacities and for various mains voltages and mains frequencies. ¹⁾		
System pump protection	<ul style="list-style-type: none"> • dry running protection based on low level switch in the mixing tank • overload protection based on motor protection 		
Manometer for visual pressure check	checking of drive water pressure on venturi's (pressure side of system pump)		
Regulations and standards the unit complies with	see the EC Declaration of Conformity		

¹⁾To make a choice, dealers can consult the specifications in the price list. The configuration that is finally delivered and the related most relevant specifications are summarized in the test report ("Product Delivery" form) that are delivered with the unit. The manuals of the selected components are delivered with the unit as well.

Technical specifications - mechanical

	NutriFit ISA / HX / Substation
Dimensions	see the figure Dimensions NutriFit (page 17)
Dimensions in packaging (L x W x H)	124 x 85 x 142 cm
Mass incl. system pump	90 .. 200 kg, depending on system pump
Materials which (may) come into contact with chemical substances	<ul style="list-style-type: none"> • PE: mixing tank and pallet • PVC: lines and screw couplings • PP: filters of dosing channels¹⁾ • PA-12: tube of rotameter¹⁾ • PTFE: float body of rotameter¹⁾ • NBR: O-rings of rotameters¹⁾ and filters of dosing channels¹⁾ • EPDM: membranes and seals of dosing valves • SST: system pump and fixing equipment, AISI316 for housings of dosing valves and AISI329 for float body of rotameter¹⁾ • powder coated steel: system pump and cabinet

¹⁾If installed.



Dimensions NutriFit

Sys. pump ¹⁾	Ø1 (mm) ²⁾	Ø2 (mm) ²⁾	B1 (mm)	B2 (mm)	B3 (mm)	D1 (mm)	D2 (mm)	D3 (mm)	H1 (mm)	H2 (mm)	H3 (mm)
CM10-2	63	63	207	392	800	122	216	1200	834	768	1396
CM10-3	63	63	207	392	800	122	216	1200	834	768	1396
CM10-4	63	63	207	392	800	122	216	1200	834	768	1396
CM15-2	63	63	207	377	800	122	216	1200	834	791	1396
CM15-3	63	63	207	354	800	122	216	1200	834	791	1396
CM25-2	63	63	207	354	800	122	216	1200	834	791	1396
CM25-3	63	63	207	354	800	122	216	1200	834	791	1396
CM25-4	63	63	207	354	800	122	216	1200	834	791	1396
CM32	75	75	207	731	800	27	216	1200	834	670	1396

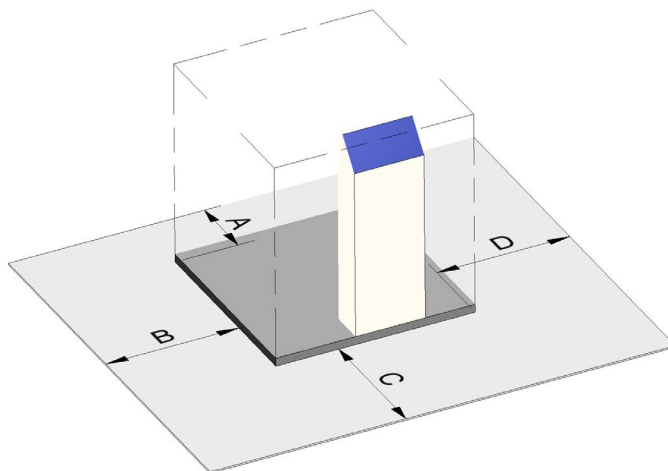
¹⁾Not all the pumps in this table are included in the price list. They are, however, available on request.

²⁾Various adaptation rings are available for the screw coupling to connect to pipes of various diameters and pipes with screw thread.

Technical specifications - electrical

NutriFit ISA / HX / Substation	
Required mains voltage and mains frequency	<p>The mains voltage and mains frequency must be specified on ordering. The following is standard:</p> <ul style="list-style-type: none"> • 380 .. 415 Vac (3 phases, neutral and earth) • 50 Hz or 60 Hz <p>Other options are available on request (dealers can consult the price list for this). The power supply of the unit that is finally delivered is indicated on the type plate on the unit.</p>
Maximum power consumption	225 VA excluding the system pump. The electrical power consumed by the system pump is, however, much greater (see specifications of system pump).
External fuse requirement	dependent on mains voltage and mains frequency in the country and the locally applicable regulations
Insulation class	I (basic insulation with earth wire)
Installation category (over voltage category)	II
Protection rate	IP34
Power supply connector type	screw terminals
Core diameter of power supply and earthing	<p>dependent on the locally applicable regulations and the current consumption:</p> <ul style="list-style-type: none"> • < 25 A: maximum 2.5 mm² (13 AWG) solid core • 25 .. 32 A: maximum 6 mm² (9 AWG) solid core or 4 mm² (11 AWG) flexible wire with crimp-on connector

Location and environmental conditions



Minimum free space around unit

A = minimum 50 cm

B, C, D = minimum 80 cm

Environmental requirements	
General	Position the unit in an indoor, well-ventilated room, free from drips and splashes, with a stable temperature (no rapid temperature changes). The unit must not be in direct sunlight. The temperature of the parts receiving bright sunlight may become too high, causing the plastic parts to deform and causing malfunctions in the electrical components. Select a location where the unit cannot easily be damaged (by mobile equipment for example). The surface on which the unit will stand should be hard, flat and level.
Temperature when out of operation	0 .. 35 °C As long as the unit contains water (remnants) and the pH sensors are still fitted, the unit must be kept frost-free.
Temperature during operation	5 .. 30 °C
Temperature supply water	5 .. 30 °C (the unit can withstand 30 °C as a maximum temperature. However, from the point of view of the water quality, such a high water temperature is usually unacceptable.)
Relative air humidity	< 85 % (This is lower than the maximum relative air humidity during transport because of the presence of chemical substances.) Condensation will form on the pipe-work, particularly when relatively cold supply water is used. This is very corrosive when combined with the vapours from the chemical substances. Hose clamps and other metal parts must, therefore, be of corrosion-resistant types of metals or must be well coated (and remain so). The cabinet contains sensitive electronic circuits and must definitely remain condensation-free.
Maximum installation height	1000 m above sea level (Cavitation may occur in the system pump when the ambient pressure is too low.)
Pollution degree	maximum 2

Capabilities

Applications

The most common application of the NutriFit is for directly dosing fertilisers: 'direct distribution'. In this respect, the NutriFit transports the irrigation water which contains dissolved fertilisers via the irrigation lines and irrigation valves directly to the various crop areas. The NutriFit may be used for overhead irrigation systems, drippers and ebb and flood systems on containers and tables (only NutriFit Substation with a Priva Connex or Intégro process computer). Depending on the crop, one NutriFit can supply irrigation water to areas of approximately 0.5 .. 2 ha. In this application the NutriFit is only active during irrigation.

For larger areas a NutriFit can be used to fill one or more day storage tanks: 'indirect distribution'. The irrigation water from the day storage tanks is transported to the crop areas by separate pumps and valves. A NutriFit can make the nutrient solution(s) which are then stored in tanks as a buffer stock for a period of 24-hours. In this case, a NutriFit with a pump of lower capacity, which is typically active at night, will suffice.

For even larger areas or under critical cultivation conditions, it is recommended that the irrigation water is prepared using 2 or more NutriFit fertiliser dosing systems. In the event of a breakdown, the user can switch over to the other NutriFit and thereby provide the plants with a minimum volume of irrigation water to prevent damage to the crop.

Basic functions

The construction of the NutriFit is suitable for a various functions when creating irrigation water:

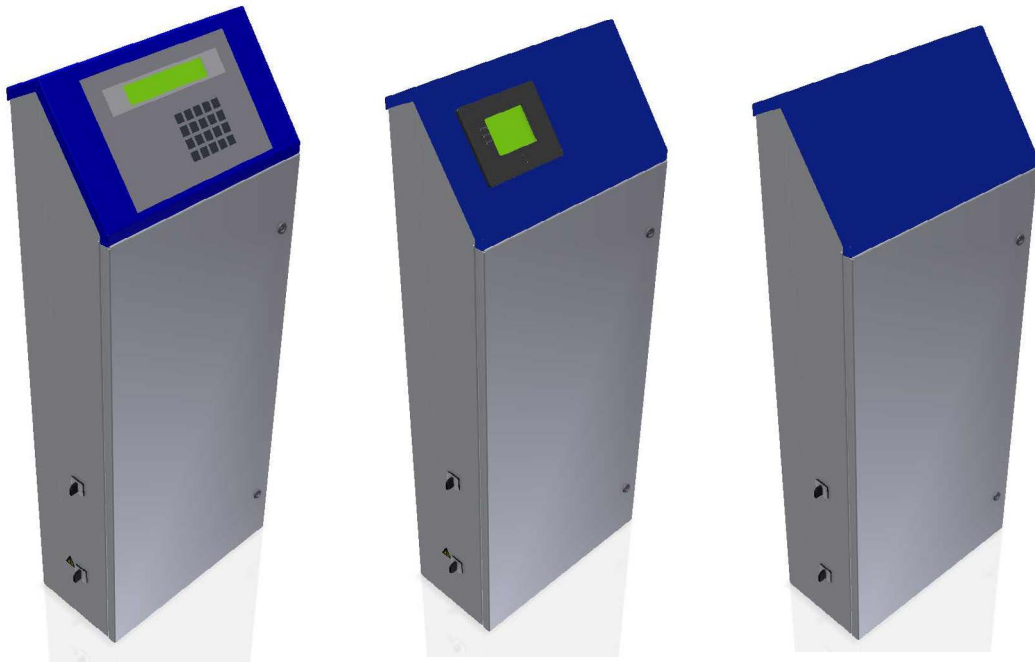
- dosing and mixing fertilisers and supply water into homogenous irrigation water;
- correcting the pH and EC of the irrigation water;
- pumping the irrigation water to the crop;
- functioning as a 'break tank': because the mixing tank is open and the spray head on the water inlet is installed above the water level, it is impossible that water is ever pushed into the supply line. This is a requirement to be allowed to connect the water system directly to the public water supply.

Models

The way the NutriFit is controlled and operated depends on the model:

- ISA: this model is controlled by a built-in Priva VEGA process computer and has a monochrome display including a film keyboard.
- HX: this model is controlled by a built-in Priva Compri HX 4 process computer with Maximizer-based software and has a graphic colour touch screen.
- Substation: this model does not have a built-in process computer and, as a result, must be remotely controlled by a Priva process computer (Connex, Intégro or Maximizer). Usually this computer also has other tasks, such as climate control, energy management and CO₂ dosage. As a default the Substation does not have a display and keyboard. However, optionally a monochrome display and film keyboard can be installed to be able to perform certain operating functions also locally (only Intégro).

In addition, for every model can be chosen from: the type of system pump, the system pump control (by means of motor relay or softstarter), the number of dosing channels and any accessories in the dosing channels (filter and/or rotameter). For more details about the possibilities, refer to the technical specifications and the price list (for dealers).



Cabinets of the various models

(from left to right: ISA, HX and Substation)

Technical specifications - process computer

The process computer is described in detail for the NutriFit ISA and Substation in the hardware and software manuals of the process computer of concern. The table below only provides a summary of the aspects that are important for the fertiliser dosing unit.

	NutriFit ISA	NutriFit HX	NutriFit Substation with Connex or Intégro	NutriFit Substation with Maximizer
Process computer	built-in, type VEGA	built-in, type Compri HX	external: Connex or Intégro	external: Maximizer
Operation	film keyboard with 24 keys and monochrome display (LCD) with 8 lines of 40 characters	waterproof, colour touch screen with stylus pen	remotely via external process computer (locally as an option, Intégro only)	remotely via external process computer
Program cycle	day or week	day, with the possibility of excluding a day of the week	day or week (other options depending on configuration, see software manual)	week with number of starts per day (see software manual for other options)
Number of valve groups or valves to be started independently of each other ¹⁾	4	10	equal to the number of set start programs	equal to the number of set start programs
Number of periods per 24-hour period in which a start for a valve group or valve ¹⁾ can be defined	4	4	6	4
Start based on ²⁾	time, external signal (for instance level switch), temperature, radiation level, radiation sum, manually	time, external signal (for instance level switch) radiation level, radiation sum, manually	among other things time, temperature, radiation level, radiation sum, external control (for instance level in a tank) and manually (see software manual for all options)	among other things time, radiation level, radiation sum, external control (for instance level in a tank) and manually (see software manual for all options)
Stop based on ²⁾	duration, quantity of irrigation water, external signal (for instance level switch), malfunction or alarm, manually	duration, quantity of irrigation water, external signal (for instance level switch), malfunction or alarm, manually	duration, quantity of irrigation water, external control (for instance level in a tank), manual and malfunction or alarm	duration, quantity of irrigation water, external control (for instance level in a tank), manual and malfunction or alarm
Number of recipes (a recipe includes, among other things, the settings for the desired EC and pH values)	4	8	depending on the selected configuration, see software manual	8
Fertiliser tank selection (tanks A1, B1, C1 etc. or tanks A2, B2, C2 etc.) ²⁾	yes	yes	yes	no (if the option for selecting a supply water source is not applied, that option can be used with a small adjustment of the internal wiring for the selection of fertiliser tanks)
Balance level control possible (with A+B principle) ²⁾	no	no	yes	no
Selection of supply water silos or day storage silos possible ²⁾	no	no	yes	yes, maximum of 8 tanks
Irrigation water flow rate or volume measurement possible ²⁾	yes	yes	yes	yes
Dosage can anticipate a change in irrigation water flow ('feed forward' control)	yes	yes	yes	no (there is a reaction to the change via 'feedback' control, but it is slower than via 'feed forward' control)
Control may take account of the number of irrigation valves that are open at the same time	yes	yes	yes	no

	NutriFit ISA	NutriFit HX	NutriFit Substation with Connex or Intégro	NutriFit Substation with Maximizer
Drain measurement possible ²⁾	yes, only volume in one drain trap	no	yes, both volume and EC (and pH) of several drain measurements The actual moment of starting (after the start program has been launched) can be influenced based on the drain quantity.	no
Supply water can be pre-controlled based on EC or flow ratio ²⁾	no	yes, EC pre-control only	yes	no
EC correction based on light intensity is possible ²⁾ (lower EC value if there is a lot of sun and a large amount of evaporation)	yes	yes	yes	no
Flush valve can be controlled automatically during a recipe change	yes	no	yes	no
Backwashing program for sand filter ²⁾	no	yes, 1 filter	yes, up to 8 filters switched in parallel	yes, 1 filter
Registration of the measured values and settings	yes, current and previous day (average pH and EC and volume of irrigation water)	yes, current and previous day (average pH and EC and volume of irrigation water)	yes, with extensive reporting capabilities via Priva Office Direct (depending on selected configuration, see software manual)	yes, but without extensive reporting capabilities
Alarm functions and warning signal	various alarm functions external annunciator can be connected to potential-free change-over contact.	system alarm, pH alarm, EC alarm, EC pre-control alarm, flow alarm, external stop alarm, sunlight intensity alarm, external start sensor alarm alarm in the event of power supply failure and restarting of the software (via watchdog)	various options (see software manual)	various options (see software manual)
Printer connection (for printing alarms and reports)	yes	no	on process computer, not on the unit	on process computer, not on the unit
Available languages for software operation	see price list	see price list	see price list	see price list

¹⁾In the Connex and Intégro software, valve groups are linked to start programs, in the Maximizer software valves are linked to start programs.

²⁾To make use of these options, sensors and other components (such as I/O expansions) that are not supplied as standard may be required.

Dosing channels

The NutriFit has 5 dosing channel positions. If dosing channels have been installed on all these positions, a maximum of 5 fertiliser solutions or 4 fertiliser solutions and 1 acid or lye solution can be dosed at one time. The dosing channels have been designed in such a way that they can dose the required flow, virtually irrespective of the drive water pressure on the venturi. The flow is controlled by the pulsed opening of the dosage valve on the dosing channel. Dosing channels are available in a range of versions (see Technical specifications - dosing channels (page 24)).







To prevent a negative impact on the service life of the components used, the concentration of the (nitric) acid must not exceed:

- 3% (weight percent) in dosing channels with a rotameter;
- 10% (weight percent) in dosing channels without a rotameter.

Each dosing channel is generally connected to its own stock tank (fertiliser tank or acid or lye tank). However, central stock tanks can also be used to supply several fertiliser dosing units. In that case, each dosing channel must have its own line to the tank (i.e. it is not possible to have several dosing channels on a single line: the pulsating behaviour of the dosage valves would lead to mutual interference).

The fertiliser tanks contain fertilisers dissolved in water, in such a dilution that they do not contain any sediment or fixed particles. When determining the irrigation capacity, the user must take account of the fact that the dosing flow of each dosing channel can be set between 10% and 100% of its maximum capacity.

Technical specifications - dosing channels

	300 l/h dosing channel	300 l/h dosing channel with filter	300 l/h dosing channel with rotameter	300 l/h dosing channel with filter and rotameter
Article				
Article number	752351 / 9651 (50 Hz) 752352 / 9652 (60 Hz)	752353 / 9653 (50 Hz) 752354 / 9654 (60 Hz)	752355 / 9655 (50 Hz) 752356 / 9656 (60 Hz)	752357 / 9657 (50 Hz) 752358 / 9658 (60 Hz)
Liquids to be used	fertilisers, lye and acid solutions with a maximum of 10 % (weight percent) nitric acid		fertilisers, lye and acid solutions with a maximum of 3 % (weight percent) nitric acid	
Passage size of filter	not present	< 130 µm	not present	< 130 µm
Reading range of rotameter	not present	not present	0 .. 300 l/h	0 .. 300 l/h
Dosing capacity	30 .. 300 l/h			
Drive water flow rate	approx. 560 l/h at 3 bar (Ø 2.7 mm nozzle)			
Dosing valve	Geva, 24 Vac, 0.60 A, 50 or 60 Hz, 8 W, EPDM membrane and restricting screw			
Dosing valve signalling	LED (red)			
Connection of fertiliser supply	hose connector Ø 16 mm			

System pumps



A system pump

A range of system pumps are available. The choice of system pump depends on:

- the desired flow. This is the desired flow in the irrigation line plus the flow that is required to drive the dosing channels. The latter depends on the number (and type) of venturis installed (single dosing channels have 1 venturi. With double dosing channels, 2 dosing channels share 1 venturi);
- the required pressure. This depends on the pressure that is required for the proper functioning of the drippers or sprinklers and the pressure losses across the distribution system (lines, valves, filter). A minimum pressure of 2.0 bar is, in any case, required for driving the venturis;
- the mains voltage and mains frequency.

Calculating the irrigation capacity

The required pump capacity is largely determined by the required irrigation capacity. On its turn, this is determined by the amount of water that has to be delivered to the crop, the time in which this should take place and the number of valve section that should be irrigated at the same time. For the calculation of the irrigation capacity, one should take the situation in which the water demand is highest.

Calculation example

Total cultivation surface area	6000 m ²
Desired maximum water dose	10 litres (0.01 m ³) per m ² per day
Total water dose	6000 x 0.01 = 60 m ³ per day
.	
Number of irrigation valves	3
Valve section area	6000 / 3 = 2000 m ² (equal sized valve sections)
Water dose per valve section	2000 x 0.01 = 20 m ³ per day
.	
Number of drippers per m ²	6 per m ²
Number of drippers per valve section	6 x 2000 = 12000
Capacity of a single dripper	1,5 litres (0.0015 m ³) per hour
Capacity of all drippers in the valve section	12000 x 0,0015 = 18 m ³ per hour
Number of valve sections that has to be irrigated simultaneously	1
Required net capacity of the system pump	1 x 18 = 18 m ³ per hour
.	
Dosing time per valve section	20 / 18 = 1.11 hour per day
Total dosing time	1.11 x 3 / 1 = 3.33 hour per day
.	
Volume per cycle per dripper	100 ml (0.0001 m ³)
Volume per cycle per valve section	12000 x 0.0001 = 1.2 m ³
Total volume per cycle	3 x 1.2 = 3.6 m ³
System pump operating time per cycle	3.6 / 18 = 0.2 hour (12 minutes)

Number of cycles per day

$60 / 3.6 = 16.667$
Round this to 17 cycles of $12 \times 16.667 / 17 = 11.76$ minutes (11 minutes and 46 seconds)

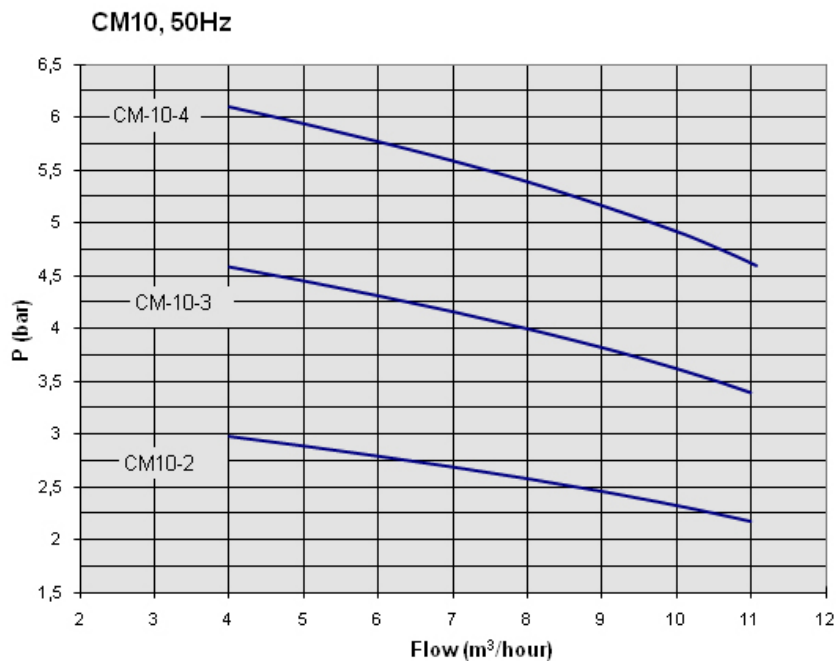
Pump characteristics

When the desired net pump flow and the required pump pressure are known, the system pump may be selected based on the pump characteristics. The pump characteristics shown here take account of the fact that part of the pump capacity is used to drive the venturis of the dosing channels (and for the flow-through of the pH sensor holders). The pump characteristics show the relationship between the flow in the irrigation line and the system pump pressure, assuming 3 venturis. For a different number of venturis, the drive water flow that is associated with these additional/fewer venturis must be deducted from/added to the net pump flow. The drive water flow depends on the pump pressure and can be found in the price list.

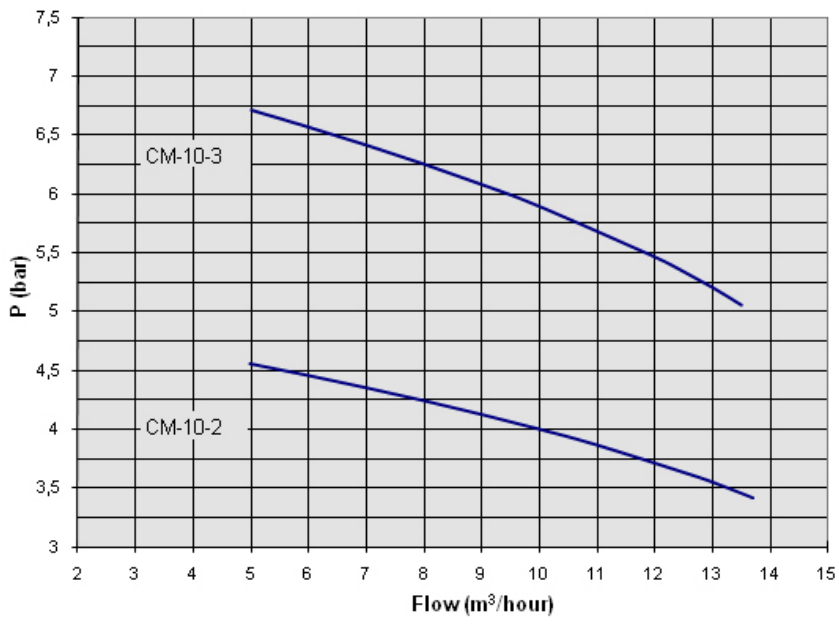
For each main type of pump, the pump characteristics of the various subtypes have been combined in the same figure. Separate figures have been created for pumps for a mains frequency of 50 Hz and for pumps for a mains frequency of 60 Hz.



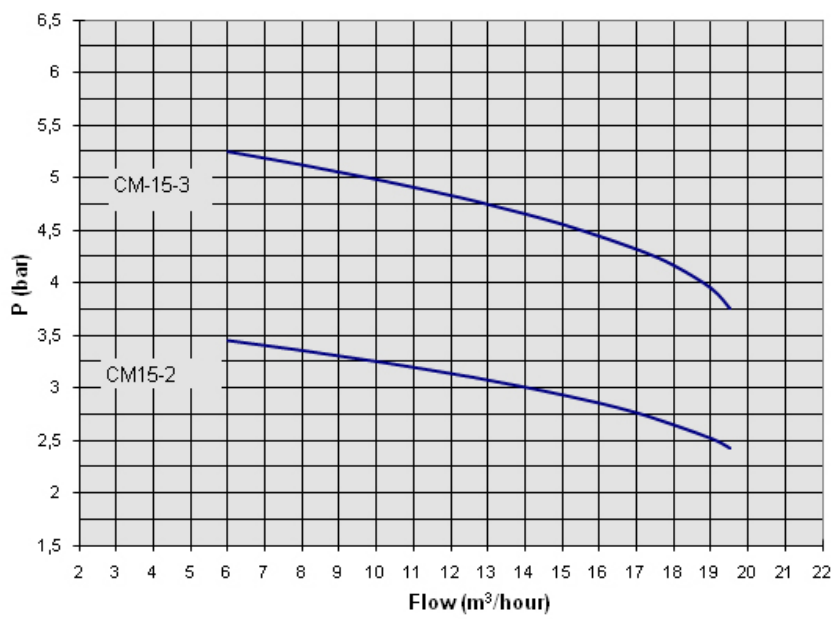
See the price list for the other technical specifications, such as article number, mains voltage, motor power and thermal overload protection.



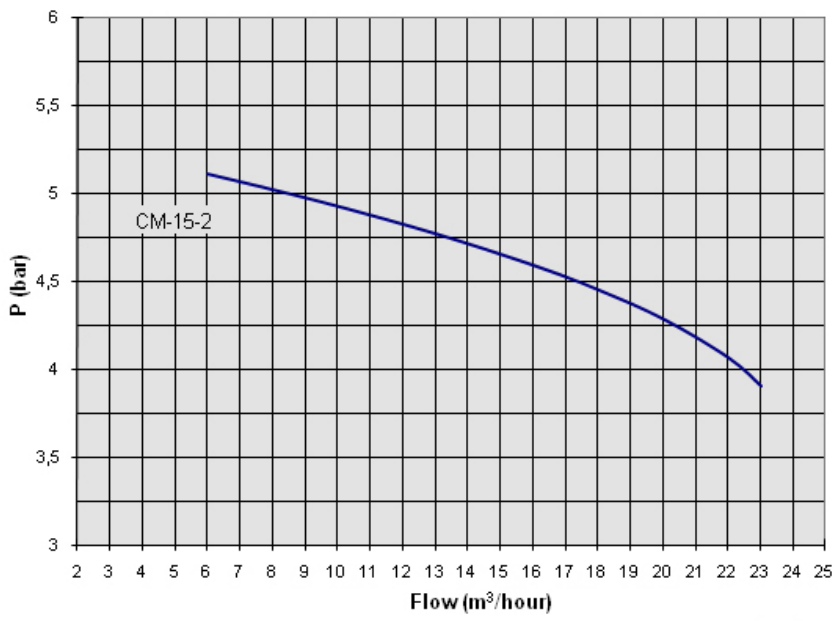
CM10, 60Hz



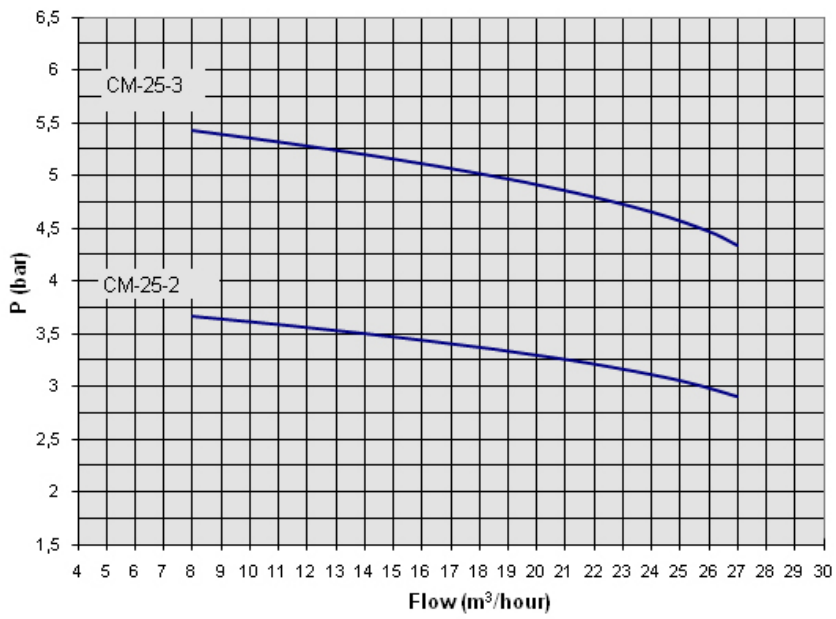
CM15, 50Hz



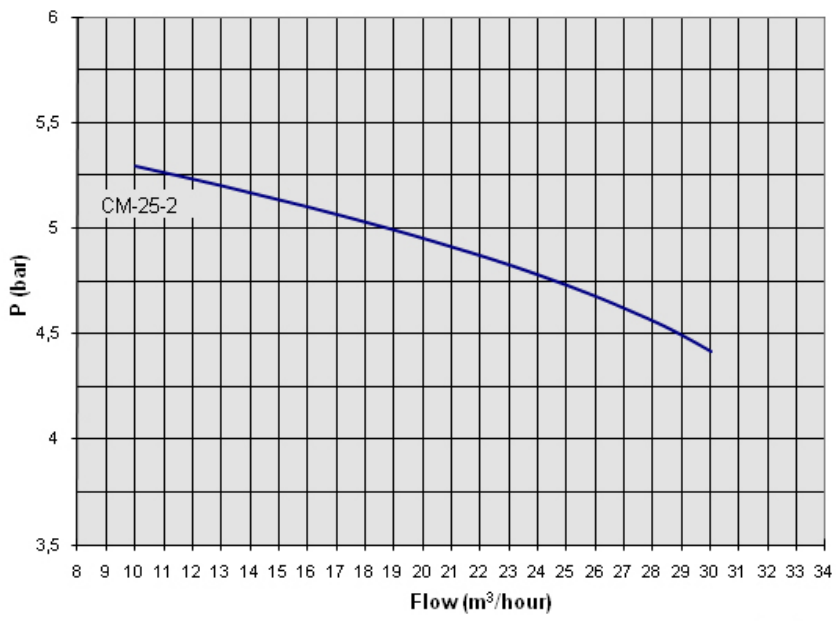
CM15, 60Hz



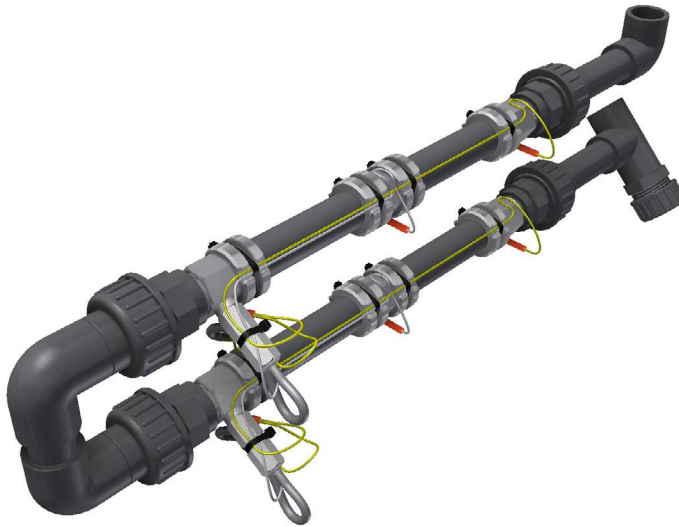
CM25, 50Hz



CM25, 60Hz



EC sensors



Measuring tube with 2 EC sensors

In order to control and to monitor the electrical conductivity (EC) and so the concentration of fertilisers in the irrigation water, the fertiliser dosing unit is equipped with 2 EC temperature-compensated sensors. There is an important advantage of using 2 sensors: the process computer is able to monitor the correct functioning of the sensors by comparing both measurements. If everything is all right, both measurements provide the same value at all times. Contamination or other influences may cause the values to deviate from one another. Then, it is no longer clear which value is right. This may cause an incorrect quantity of fertilisers being dosed, possibly causing crop damage. In case of a mutual deviation of the EC measurements, the process computer will stop the make-up of irrigation water and alert the user by an alarm signal. By this, crop damage is prevented.



Technical specifications for the EC sensor can be found in the manual of this sensor.

pH sensors



pH sensor holders with pH sensors

In order to adjust and monitor the pH value of the irrigation water, the fertiliser dosing unit is equipped with 2 pH sensors. There is an important advantage of using 2 sensors: the process computer is able to monitor the correct functioning of the sensors by comparing both measurements. If everything is all right, both measurements provide the same value at all times. Contamination or other influences may cause the values to deviate from one another. Then, it is no longer clear which value is right. This may cause an incorrect quantity of acid or lye being dosed, possibly causing crop damage. In case of a mutual deviation of the pH measurements, the process computer will stop the make-up of irrigation water and alert the user by an alarm signal. By this, crop damage is prevented.



Technical specifications for the pH sensor can be found in the manual of this sensor.

Flow sensor (litre counter)



Flow sensor ('paddle wheel type)

(Left: flow sensor with T-piece. Right: flowsensor on saddle fitting)

As an option a flow sensor can be supplied with the fertiliser dosing unit, for determining the flow rate within the irrigation line. This sensor is a 'paddle wheel' type and is also referred to as a 'litre counter'. Installing this flow sensor allows the amount of irrigation water distributed to the crop to be controlled and monitored. A certain amount can be measured per valve section and the dosing control can anticipate a change of flow rate, so that the desired quality of irrigation water gets available sooner.

The flow sensor is based on a Hall-sensor and must be installed on a T-piece or a saddle fitting. T-pieces and saddle fittings are available in a range of sizes for a range of diameters of the irrigation line. The calibration factor of the flow rate measurement depends on the internal dimensions of the T-piece/saddle fitting and the insertion depth of the flow sensor.



Technical specifications for the flow sensor can be found in the manual of this sensor.

Supply water quality

Composition and pH value

The dosing unit adds acid or lye to the supply water to:

- regulate the pH value of the irrigation water;
- chemically mix (homogenise) the irrigation water in the mixing tank in an optimum manner;
- allow a chemical reaction to take place (convert bicarbonate into carbon dioxide).

The pH value of the irrigation water must be between 5.2 and 6.2, depending on the crop and growing medium.

Supply water consists of (a combination of) rain water, drinking water, bore hole water, downstream mill water, river water or reverse osmosis water, typically mixed with (disinfected) drain water. The variety of chemical elements in the supply water determine not only the composition and the pH value of the supply water but also whether or not the supply water can be used as irrigation water once fertiliser and acid or lye have been added using the dosing unit.

Influence of bicarbonate

It is important that the quantity of HCO_3^- (bicarbonate) in the supply water is established by means of water analysis. Bicarbonate has a buffering effect on the pH value and affects the operation of the acid dosing control in the dosing unit:

- An optimum quantity of HCO_3^- in the supply water helps to ensure that plants receive irrigation water with a reliable and accurate pH value via the dosing unit. The correct pH value of the irrigation water is necessary for the good take up of fertilisers by the plant.
- An excessively low quantity of HCO_3^- causes the pH control to become unstable.
- An (excessively) high amount of HCO_3^- leads to an (excessively) slow chemical reaction in the mixing tank. Dosing acid neutralises HCO_3^- , with a quantity of CO_2 (carbon dioxide) being generated. This CO_2 must be released from the irrigation water in the open mixing tank via contact with the ambient air. The greater the quantity of HCO_3^- , the longer before the neutralisation reaction is completed. If the reaction is not completed within the exposure time in the mixing tank, a problem arises: the unit will indeed be supplying irrigation water with the desired pH, but there will still be CO_2 in it. In the closed irrigation line this CO_2 cannot be released into the ambient air, and reaches the plant. There it will be released into the ambient air, causing the pH to rise. In this case, the pH at the plants will not therefore be the same as the pH that was set on the unit.

The table below shows the limit values for the quantity of HCO_3^- and the qualification of the supply water in mmol/l or mg/l. In some cases, the quantity of HCO_3^- in the water is also displayed as calcium carbonate (CaCO_3), in which case it is usually quoted in mg/l. The corresponding values are included in the table.

Bicarbonate limit values and supply water quality

Supply water qualification	Quantity of bicarbonate		Quantity of bicarbonate expressed as calcium carbonate	
	HCO_3^- in mmol/l	HCO_3^- in mg/l	CaCO_3 in mmol/l	CaCO_3 in mg/l
Too low	< 0.10	< 6.1	< 0.050	< 5.0
Optimum	0.10 – 0.50	6.1 – 30.5	0.050 – 0.250	5.0 – 25.0
High	0.50 – 1.25	30.5 – 76.3	0.250 – 0.625	25.0 – 62.5
Too high	> 1.25	> 76.3	> 0.625	> 62.5

Pre-treat supply water

On the basis of the concentration of HCO_3^- , it must be determined which measures or combinations of measures should be taken to pre-treat the supply water.

Supply water with too low a concentration of bicarbonate

When using reverse osmosis water, but in some cases rain water also, too low a quantity of HCO_3^- ($< 0.10 \text{ mmol/l}$) may be deemed to exist in the supply water. Dosing acid may give rise to an unstable chemical reaction in the irrigation water.



This unstable reaction can be stabilised by taking one of the following measures, or a combination thereof:

- Add disinfected drain water, which typically contains bicarbonate, to the supply water (via an EC pre-control).
- Add a small quantity of drinking water or bore hole water (1 .. 2 %) to the supply water via an electric valve with small diameter.
- Add a small quantity of bicarbonate to one of the fertiliser solutions. This can be done, for example, by replacing 1 % of caustic potash with an equal quantity of potassium carbonate (KHCO_3) or calcium carbonate (K_2CO_3).

Supply water with a high concentration of bicarbonate

When using bore hole water, river water and drinking water, the supply water may sometimes contain a high concentration of HCO_3^- (0.50 .. 1.25 mmol/l). Dosing acid may then result in there being insufficient time to neutralise the bicarbonate.



Stabilisation is possible by correcting the pH value of the supply water by accurately dosing a fixed quantity of acid per m^3 of supply water using an acid dosing pump connected to an accurate litre counter.

Supply water with too high a concentration of bicarbonate

In many cases, too high a concentration of HCO_3^- ($> 1.25 \text{ mmol/l}$) may be deemed to exist in the supply water when using bore hole water, river water and drinking water. Dosing acid may then result in there being insufficient time to neutralise the bicarbonate.



Stabilisation is possible by pre-treating the supply water using a Priva Neutralizer with an acid injection and aeration system. The treated supply water is then stored in a stock tank.

Supply water pressure and capacity

The supply water pressure on the inlet valve of the fertiliser dosing unit shall be between 2.5 and 4.0 bar. The inlet valve can not control the admittance of supply water if the supply water pressure is lower than 2.0 bar. The inlet valve may start leaking if the supply water pressure is higher than 4,0 bar. If necessary, use a supply water pump to generate pressure or a pressure regulator to lower the pressure.

Pressure on the inlet valve may only be present if the fertiliser dosing unit is delivering irrigation water. If a closed inlet valve is exposed to pressure too long, it may start leaking. Therefore, install an electric valve in the supply water line or let the supply water pump be controlled from the unit.

The capacity of the supply water shall be at least equal to the net capacity of the system pump (preferably somewhat more).

Filters

Use filters to filter organic dirt and solid particles out of the water. The choice of a sand filter and/or screen filter will depend on the quality of the supply water.

Sand filter

Use a sand filter if the supply water contains large amounts of organic dirt such as algae or plant remnants.

In general, the following operational conditions apply to a sand filter:

- The flow rate of the water through the sand filter is approx. 40 .. 50 m/h.
- The rinse water speed must be approx. 40 .. 50 m/h to achieve an expansion of around 15 % in the bed of sand via an additional backwashing pump.
- The size of sand grains is approx. 1 .. 2 mm.
- The thickness of the bed of sand is approx. 40 cm.

Other points to consider:

- On account of the hydraulic resistance, always position a sand filter at the discharge side of pump.
- In the event of a pressure difference of approx. 0.5 bar over the bed of sand, the sand filter must be rinsed. To do this, you require an additional backwashing pump.
- A multi-layer or multimedia filter can be used for large quantities of suspended particles, such as a filter with layers of anthracite, sand and gravel. For more information, please consult the sand filter supplier's manual.
- If a standstill of the unit during the backwashing of the filter is a problem, consider multiple filters connected in parallel. In this way there is always enough filter capacity if one of the filters is being backwashed.

Screen filter

Use a screen filter ('sieve filter') when the supply water contains a large number of hard and coarse particles.

In general, the following operational conditions apply to a screen filter:

- The flow rate through the filter must be adjusted to the type of filter.
- It must be possible to clean the filter automatically or manually during use.
- The filter must be made from SST or a synthetic material with a passage size < 75 .. 500 µm, depending on the type of supply water and type of irrigation system (dripper or sprinkler).



- Clean filters on a regular basis. The frequency depends on the degree of contamination of the supply water. Consult the user instructions or contact the supplier of the filter concerned.
- If the filter is installed on the distribution side of the unit, a dirt filter with a maximum passage size of 2 mm must be installed on the supply side.



Automatic rinsing of a filter is not possible with the NutriFit ISA.

Because a screen filter usually has a relatively coarse mesh size (especially if it is a dirt filter), the hydraulic resistance is low and the filter can also be positioned on the suction side of the pump. On account of the hydraulic resistance, a fine-meshed screen filter must be positioned on the discharge side of the pump.

Position of the filter relative to the unit

There are many factors that determine whether a filter should be positioned on the supply side, on the distribution side or possibly on both sides of the unit. Some considerations:

- The smaller the openings on the sprinklers or drippers of the irrigation system, the easier it is for them to become clogged and the more important it is to ensure good filtration.
- Although it may seem logical to fine filter the supply water (thus protecting both the unit and the distribution system against particles), it is often better to position a relatively coarse filter (screen filter) on the supply side of the unit and a fine filter on the distribution side. This is because particles can also be produced in the unit, for instance as a result of algae growth or sediment or the depositing of fertilisers (especially when the unit is at a standstill). In addition, a fine filter may cause problems with the pump on the unit on account of the high hydraulic resistance.
- If recipes are changed frequently, a sand filter on the distribution side will be a disadvantage. This is because the sand filter will have to be frequently rinsed, resulting in a repeated loss of irrigation water.

Fertiliser supply

The dimensions of all components that are installed for fertiliser storage and the entire line path between the fertiliser stock tank and the dosing channel must be completely identical for all tanks to support a balanced level of fertiliser suction. Place the tanks, lines and the fertiliser dosing unit within a containment provision to receive the chemical substances in the event of a leakage. The following further aspects should be taken into account when installing fertiliser, acid and/or lye tanks for the fertiliser dosing unit:

Fertiliser and acid or lye tanks

Ensure that the bottom of the fertiliser and acid or lye tanks is not beneath the level of the connections of the dosing channels.

If balance level control is desired (and possible), then provide the fertiliser tanks with level sensors.

Fertiliser and acid or lye lines

Ensure that the supply lines between the fertiliser tank and the fertiliser dosing unit are as short as possible for a maximum dosing capacity. Ensure in all cases that the pipes are shorter than 8 m.

Ensure that eventual air bubbles in the lines can escape via the dosing channels, and do not get trapped at a highest point in the line.

The hose connection for the fertiliser supply is fitted with a ribbed hose coupling having an external diameter of \varnothing 16 mm. For the fertiliser supply to 300 l/h dosing channels, use reinforced PVC water hose of \varnothing 15 x \varnothing 20.5 mm. Use stainless steel hose clamps (SS 316; steel number: 1.4401).

Use EPDM sealing material to be resistant to weak acid and alkaline solutions.

The dosing channels with a rotameter are suitable up to 3 % (weight percent) nitric acid. The dosing channels without rotameter are suitable up to 10 % (weight percent) nitric acid.

Install valves in the fertiliser and acid or lye supply lines in order to be able to safely carry out maintenance (such as cleaning filters and venturi's).

Fertiliser filters

Filtering the fertiliser solutions is crucial in preventing blockages and damage in the dosing channels. Incompletely dissolved fertilisers, sand grains or crystals that have formed in the supply pipes can damage the dosage valve seating and the dosing valve membrane. These defects must be prevented by careful filtering and are not covered by the warranty. Therefore install a filter in the fertiliser supply line at the side of the stock tank, having a passage size of $< 500 \mu\text{m}$. And ensure that a filter is present at the side of the dosing channel, having a passage size of $< 130 \mu\text{m}$ (either built in the dosing channel or installed directly before the connection of the dosing channel). Select filters that can be easily cleaned, and having enough surface so that they do not need to be cleaned too often.



Do not use a filter on lines containing nitric acid at a concentration $> 10 \%$ (weight percent). The filters are not resistant to this. Ensure that no dirt gets into the nitric acid tank and that filtered nitric acid is supplied.

Maintenance

Plan periodic maintenance at a handsome moment, for example when the crop is being changed or before or after the winter period.

Maintenance to be carried out by the user

Action	Minimum frequency
Checking the water dosing to the plants by collecting the water from a random selection of drippers.	weekly
Keeping the dosing unit and the immediate surroundings tidy and clean (free of dust, water and chemical substances).	weekly
Checking the fertiliser and acid or lye lines for leaks and air bubbles.	weekly or monthly
Cleaning the dirt filter in the branch for drive water.	monthly
Cleaning the fertiliser filters.	monthly
Checking the entire installation for leaks.	monthly
Checking the pump pressure.	monthly
Calibrating the pH measurement.	monthly
Emptying the mixing tank, the pump and the lines before the winter period (if frost may happen)	annually
Cleaning the lens of the light sensor (if applicable).	annually

Maintenance to be carried out by the engineer/service engineer

Action	Minimum frequency
Checking the fertiliser and acid or lye lines for leaks.	annually
Adjusting the float control valve in the mixing tank.	annually
Cleaning the rotameters on the dosing channels (if applicable).	annually
Calibrating the EC measurement.	annually
Checking the operation of the dosing channels.	annually
Replacing the back-up battery in the process computer (NutriFit HX only)	every 5 years



Use a Priva EC/pH Measuring Case (article number 3779190) to calibrate the EC and pH sensors.

Warranty and safety

Warranty

Priva fertiliser dosing units are delivered with the components as described in this product description. However, Priva maintains the right to make necessary alterations to the design.

Any warranty claim will be invalid if the unit has not been installed and used according to the guidelines given in this product description and in the manual for installation and operation. For the other conditions, refer to the general delivery conditions of Priva (these will be sent to you on request).

Safety

Mainly because of the combination of chemical substances, water, and electricity, it is important that the fertiliser dosing units are installed and operated in accordance with the safety instructions of Priva and the locally applicable regulations. The manuals on installation and operation pay much attention to the subject of safety.

EC Declaration of Conformity



The manufacturer:

Name of manufacturer Priva B.V.
Manufacturer's address Zijlweg 3
2678 LC De Lier
P.O. Box 18
2678 ZG De Lier
The Netherlands

declares the product:

Product name NutriFit
Model/type ISA, HX or Substation
Function Fertiliser dosing unit for the horticulture industry

is in conformity with the following European Directives:

- Machinery Directive 2006/42/EC
- Electromagnetic Compatibility Directive 2004/108/EC

and conforms to the following harmonized European Standards:

NEN-EN-ISO 12100:2010	Safety of machinery - General principles for design - Risk assessment and risk reduction
NEN-EN-IEC 61010-1:2010	Safety requirements for electrical equipment for measurement, control, and laboratory use - Part 1: General requirements
NEN-EN-IEC 61326-1:2006	Electrical equipment for measurement, control and laboratory use - EMC-requirements - Part 1: General requirements
NEN-EN 55011:2009 - Class B + A1:2010	Industrial, scientific and medical equipment - Radio-frequency disturbance characteristics - Limits and methods of measurement
NEN-EN 61000-3-2:2006 + A1:2009, A2:2009	Electromagnetic compatibility (EMC) - Part 3-2: Limits - Limits for harmonic current emissions (equipment input current ≤ 16 A per phase)
NEN-EN-IEC EN 61000-3-3:2008	Electromagnetic compatibility (EMC) - Part 3-3: Limits - Limitation of voltage changes, voltage fluctuations and flicker in public low-voltage supply systems, for equipment with rated current ≤ 16 A per phase and not subject to conditional connection

The technical file was compiled by the R&D department of Priva B.V.

The Netherlands, De Lier, February 2012

M. Prins
Managing Director





Priva
Zijlweg 3
2678 LC
P.O. Box 18
2678 ZG
De Lier
The Netherlands
T +31 174 522 600
F +31 174 522 700
www.priva.nl
contact.priva@priva.nl



3789674_01.005_07-2012